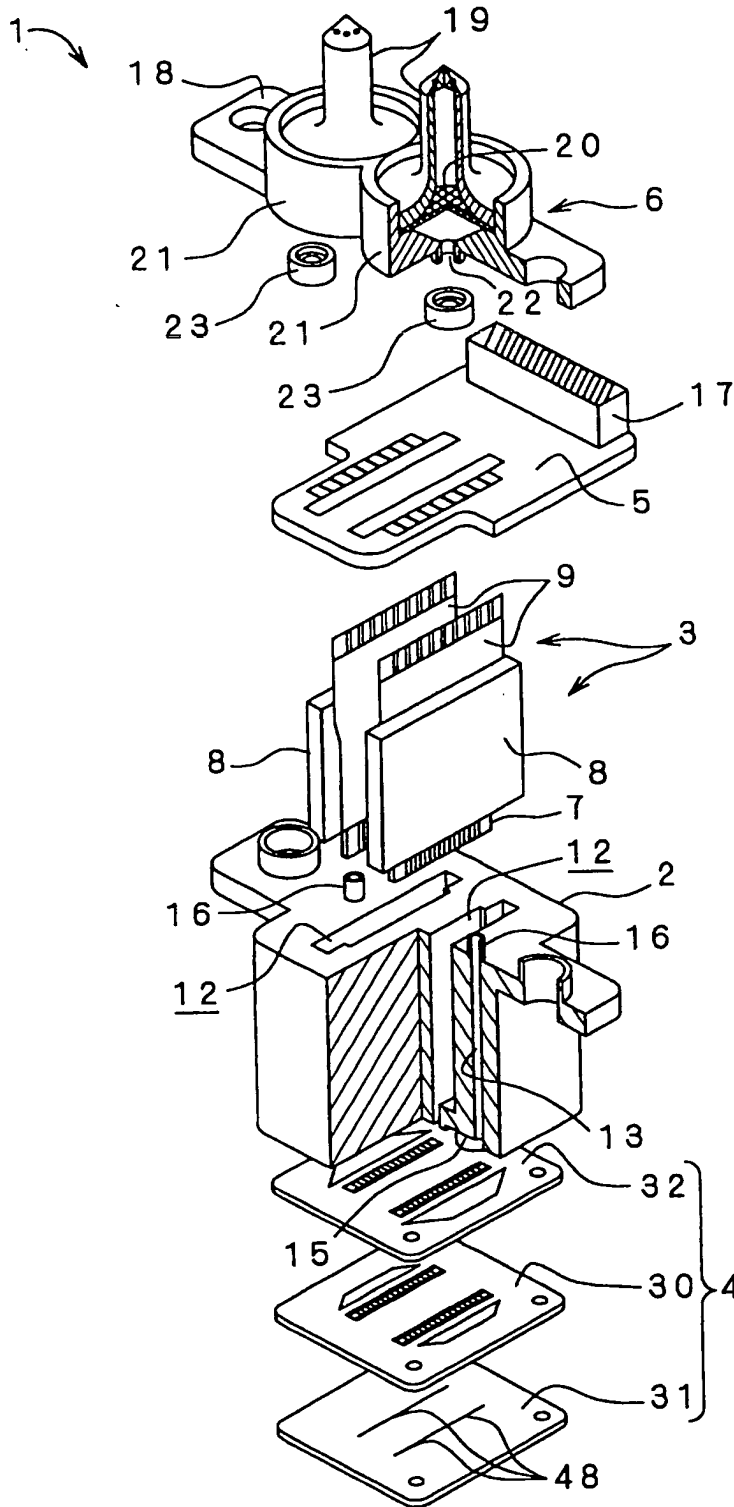
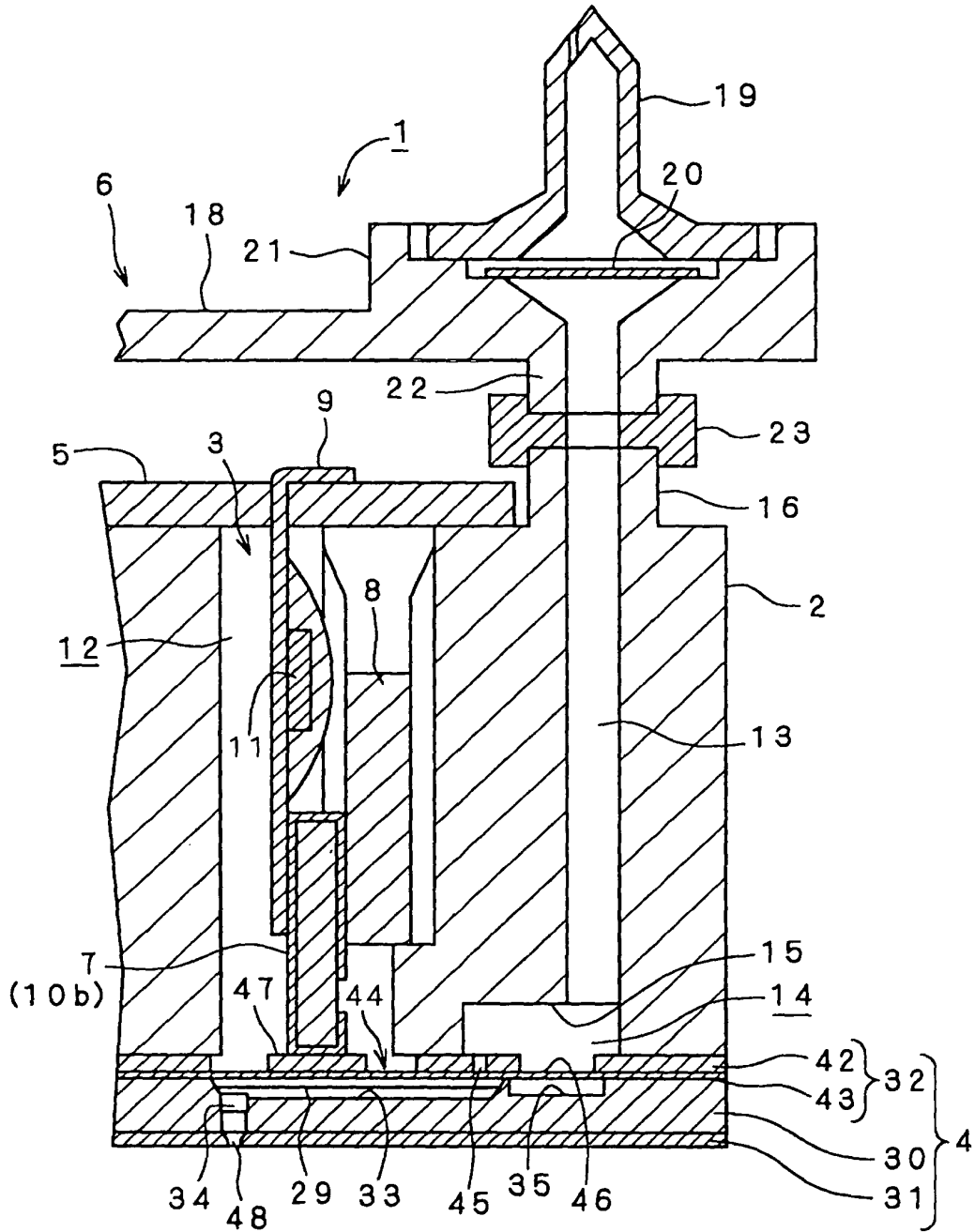


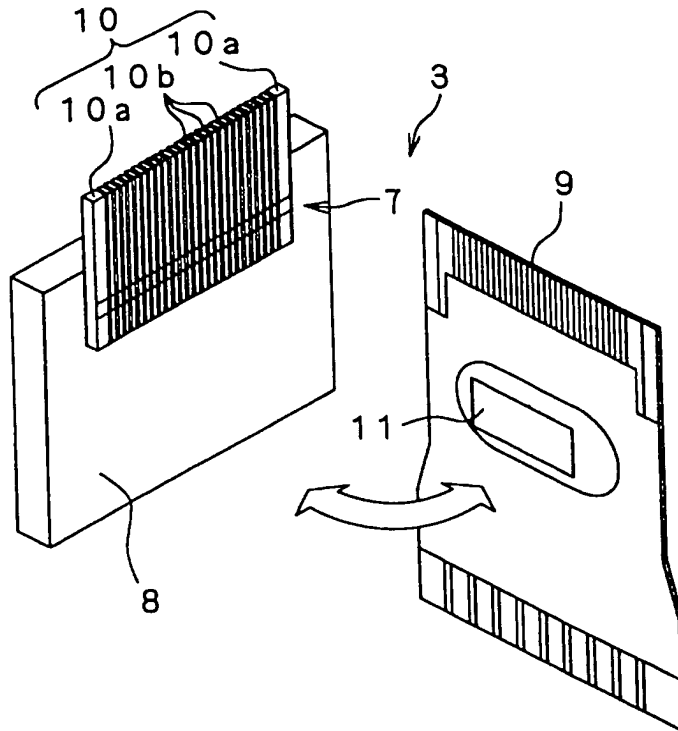
*Fig. 1*



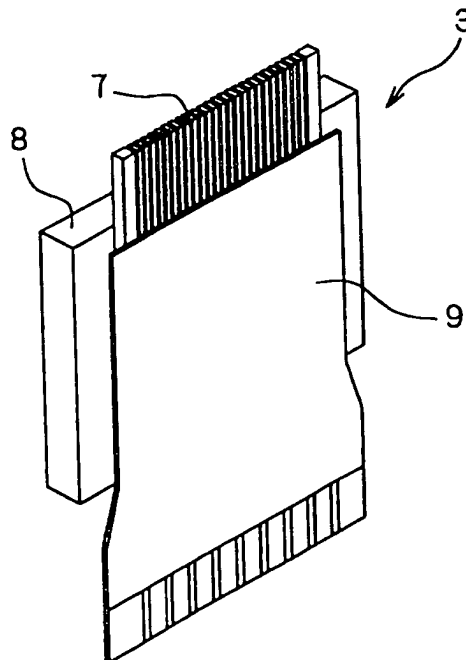
*Fig. 2*



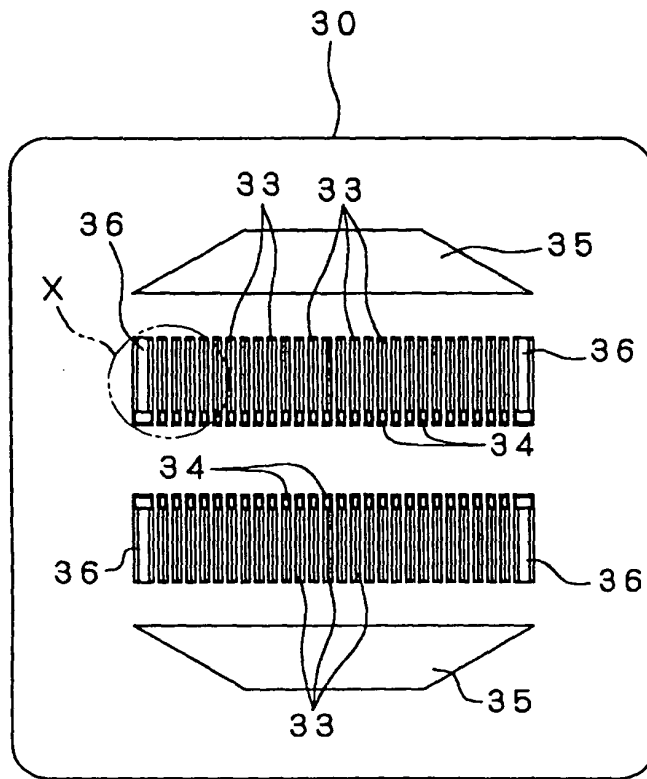
*Fig. 3A*



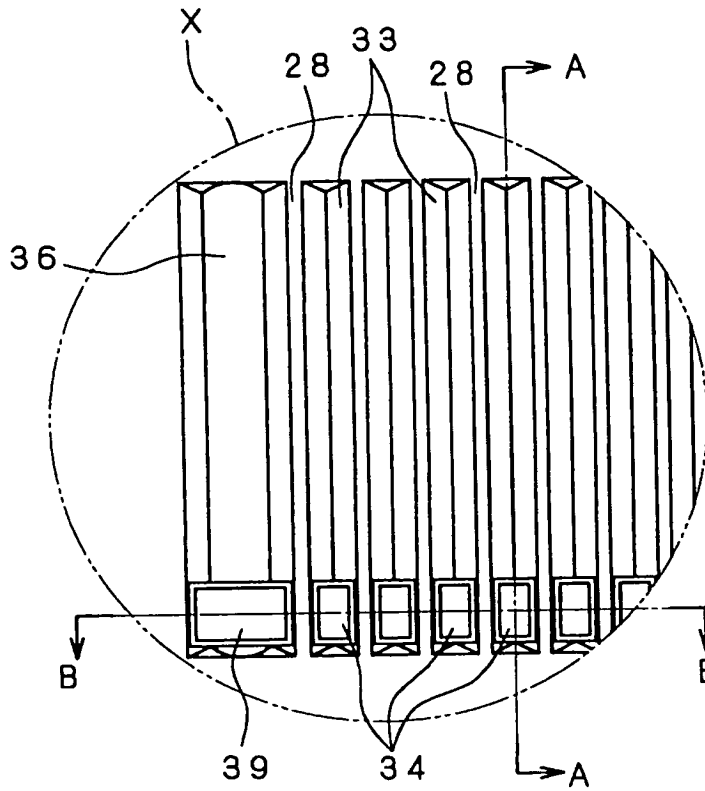
*Fig. 3B*



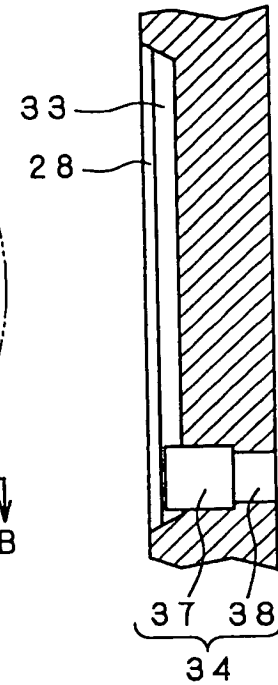
*Fig. 4*



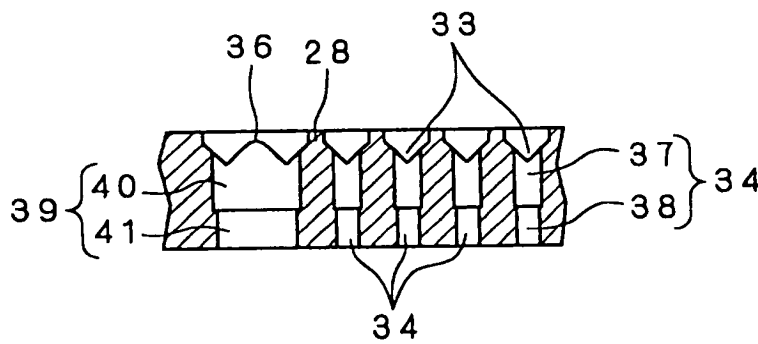
*Fig. 5A*



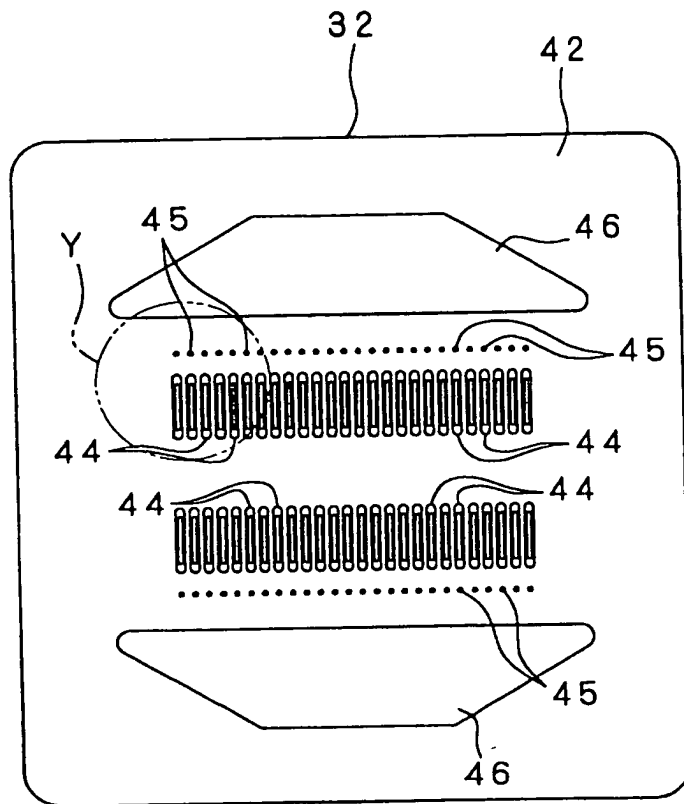
*Fig. 5B*



*Fig. 5C*

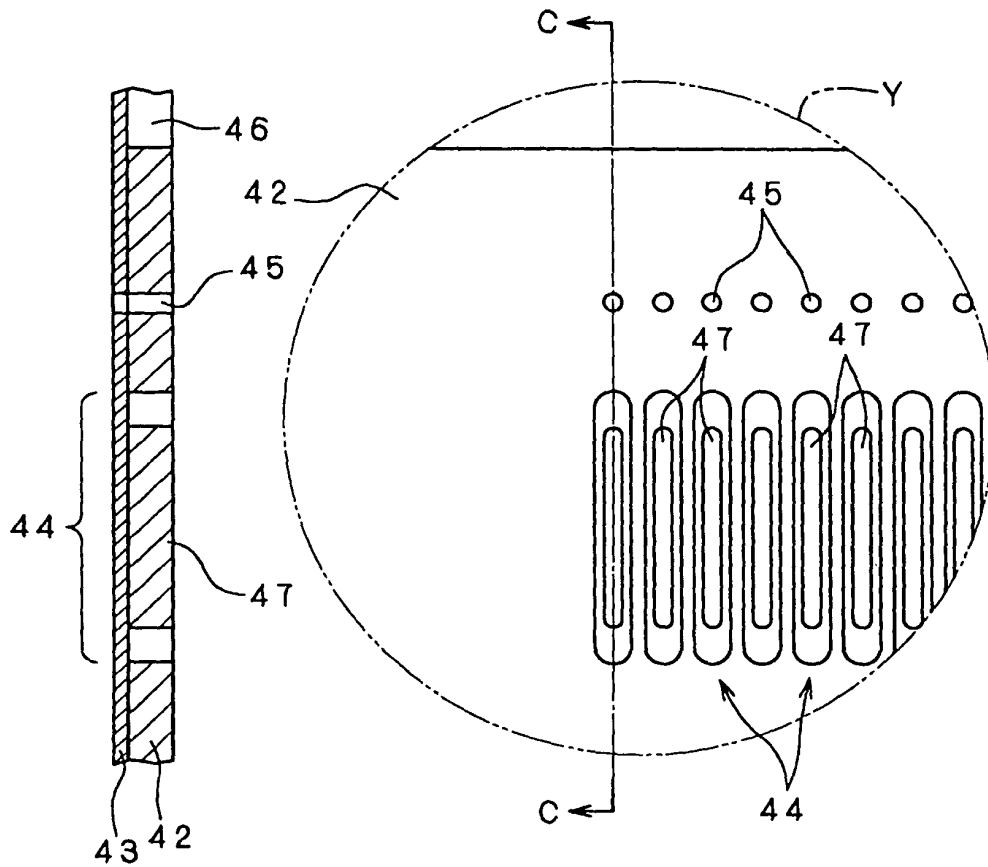


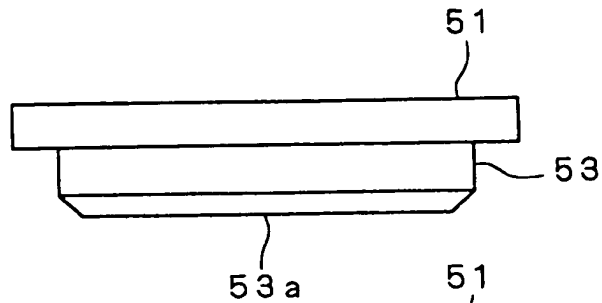
*Fig. 6*



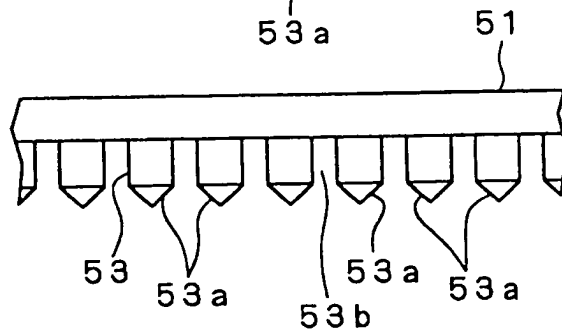
*Fig. 7B*

*Fig. 7A*

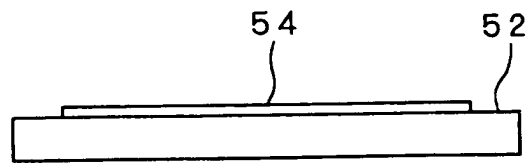




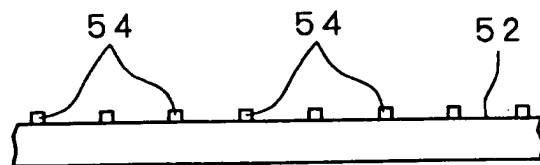
*Fig. 8A*



*Fig. 8B*



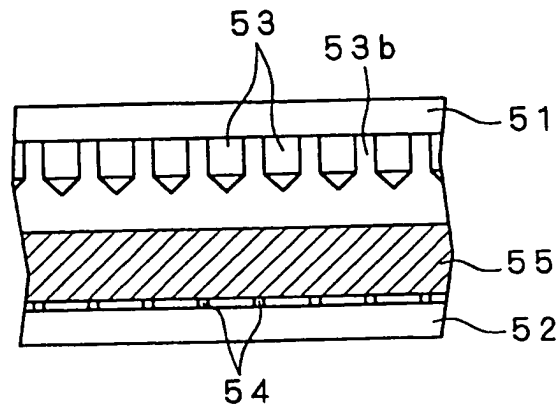
*Fig. 9A*



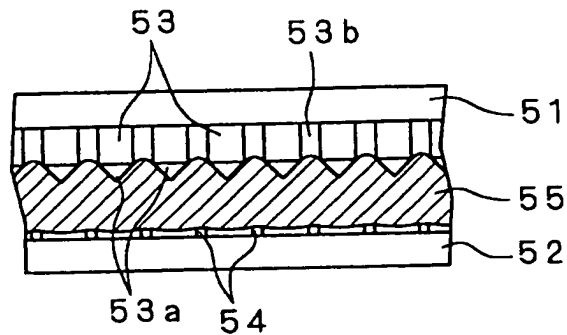
*Fig. 9B*



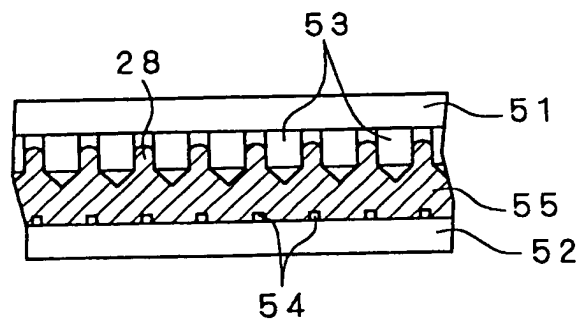
*Fig. 10A*

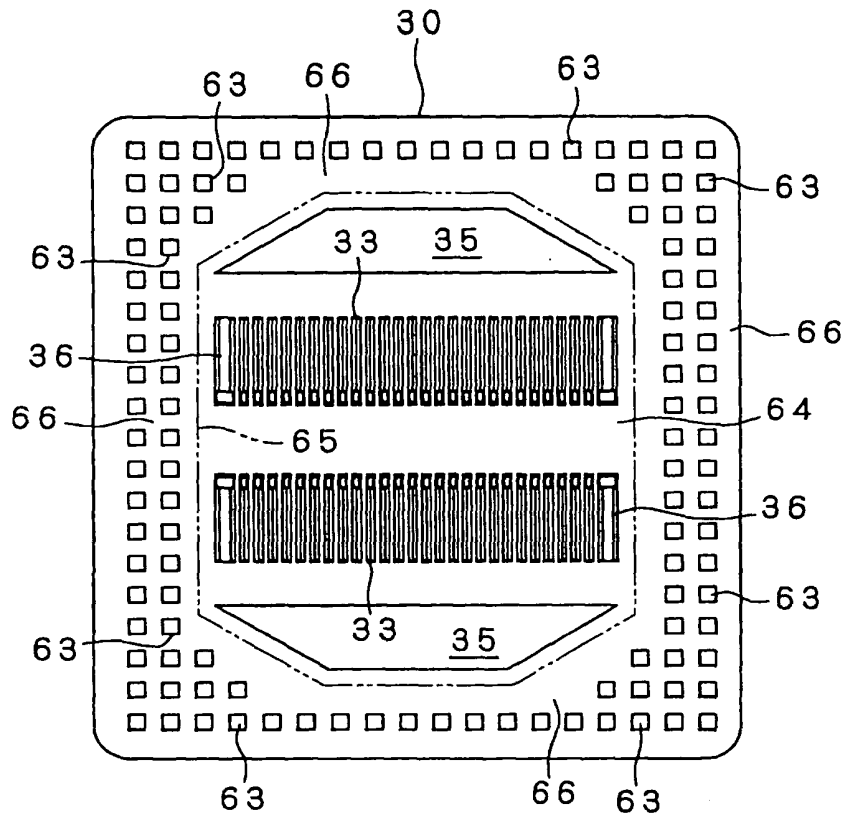


*Fig. 10B*

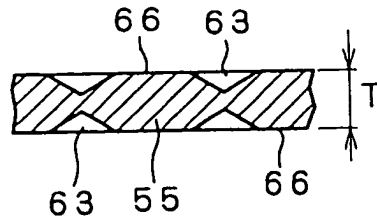


*Fig. 10C*

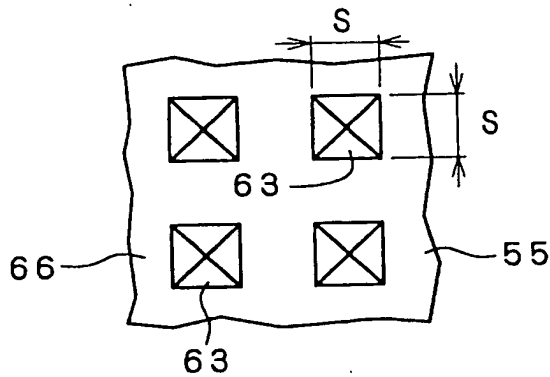




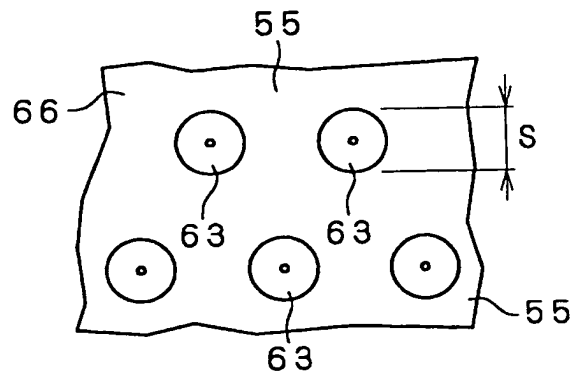
*Fig. 12A*



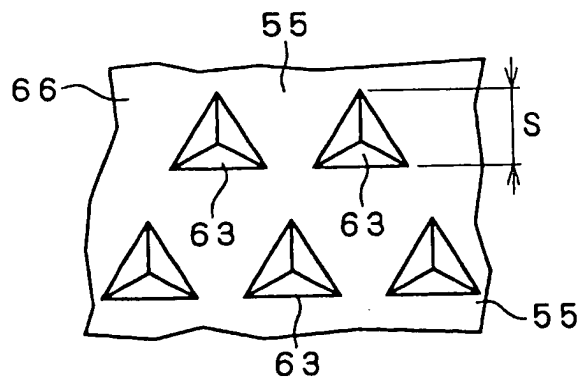
*Fig. 12B*



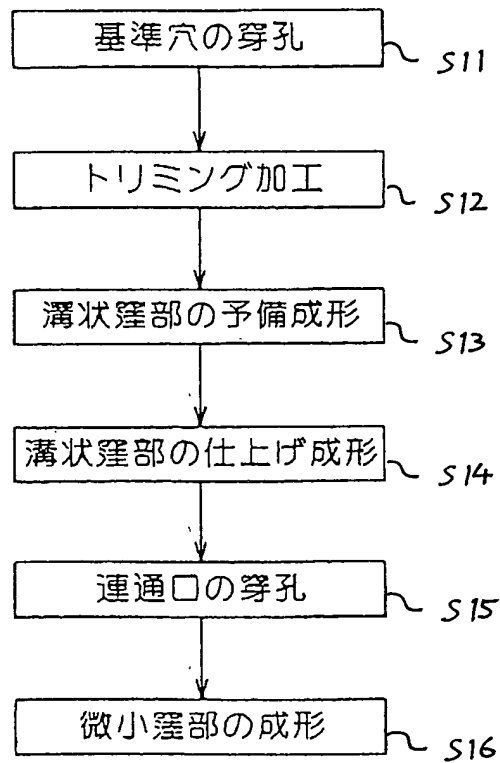
*Fig. 12C*



*Fig. 12D*



*Fig. 13*



S11: punch reference holes

S12: punch trimming slits

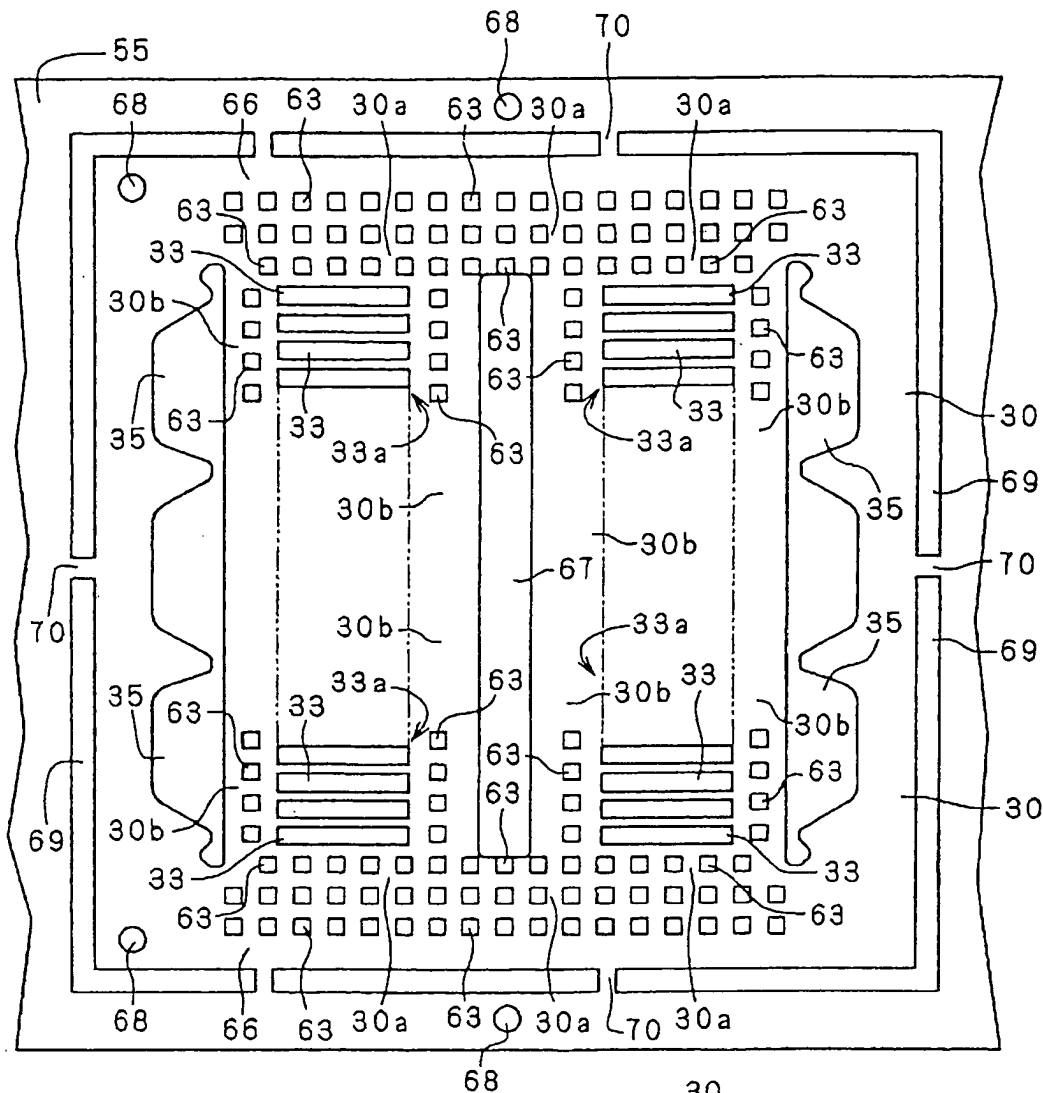
S13: mold elongated recess portions provisionally

S14: finish molding of elongated recess portions

S15: punch communicating ports

S16: mold minute dent portions

*Fig. 14A*



*Fig. 14B*

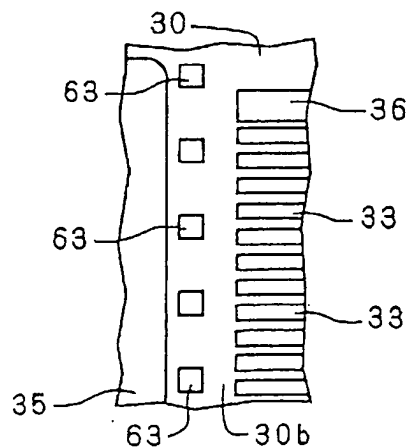


Fig. 15

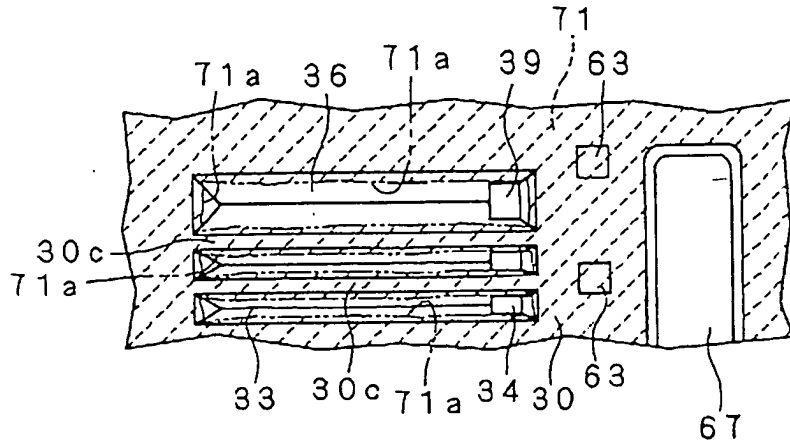
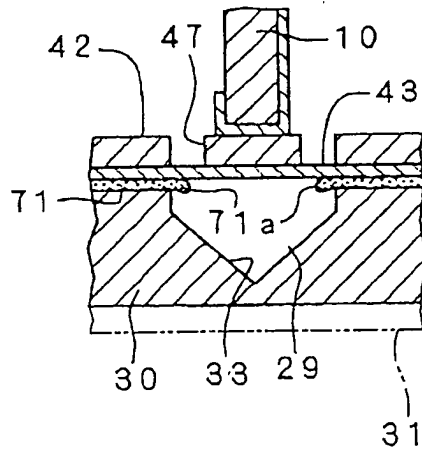
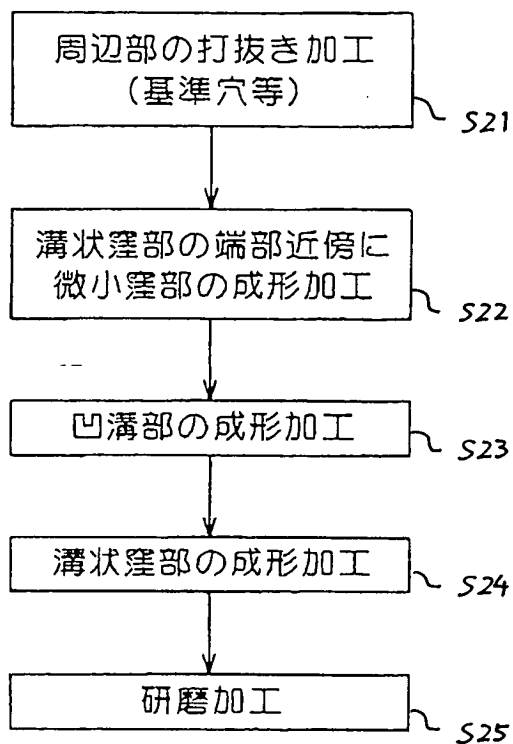


Fig. 16

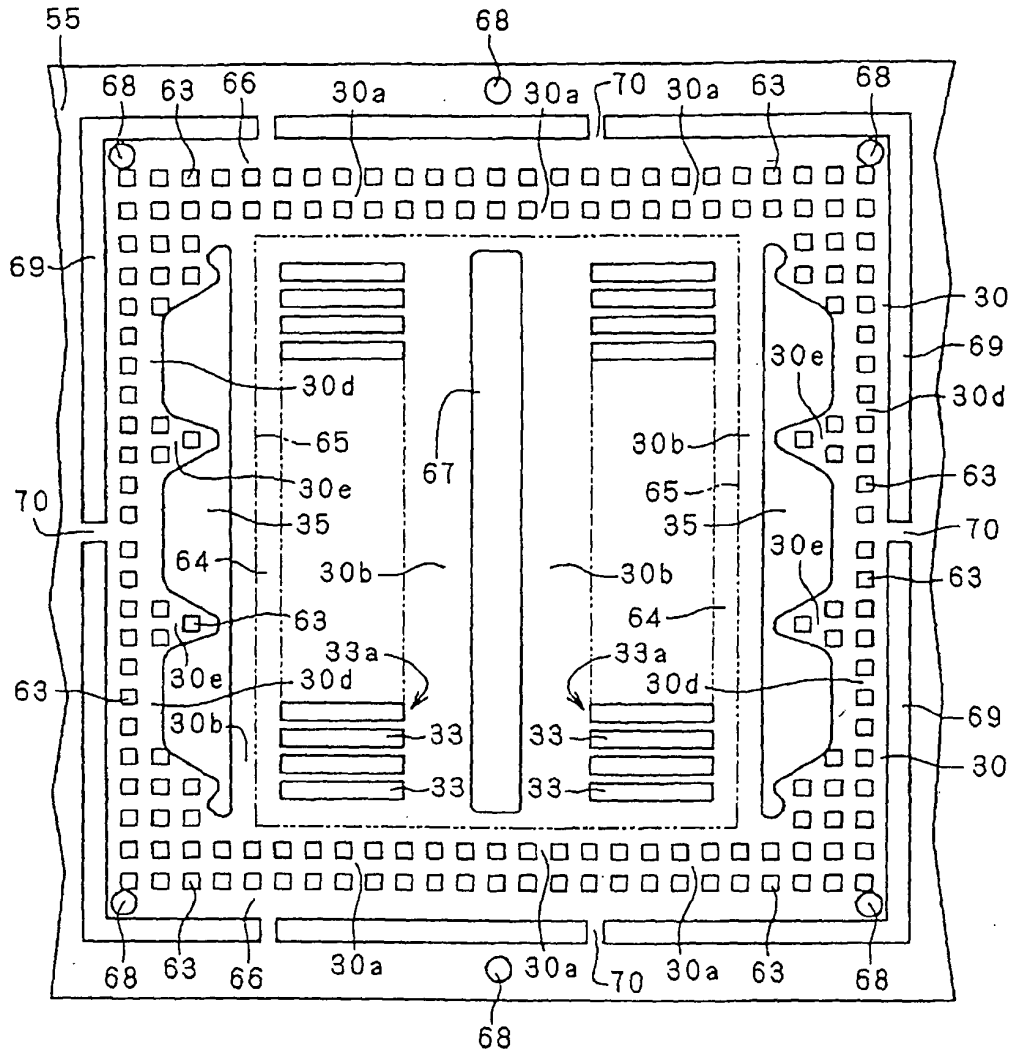


*Fig. 17*

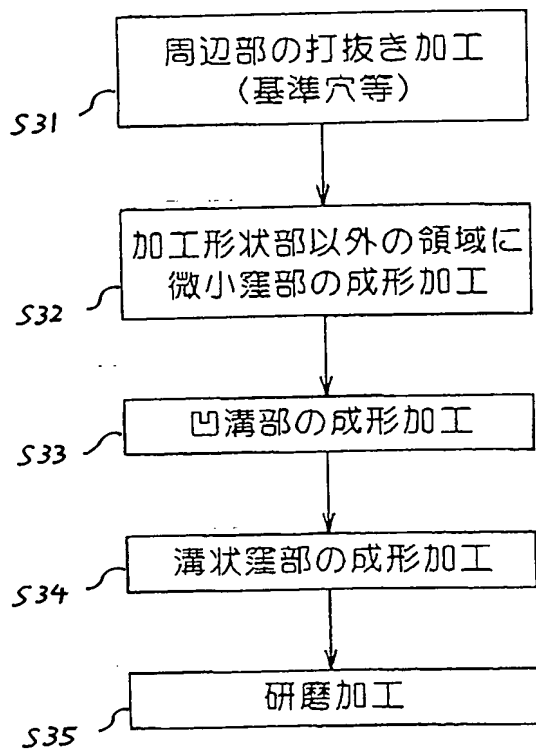


S21: punch peripheral holes and slits  
S22: mold minute dent portions  
S23: mold intermediate recess portion  
S24: mold elongated recess portions  
S25: polishing

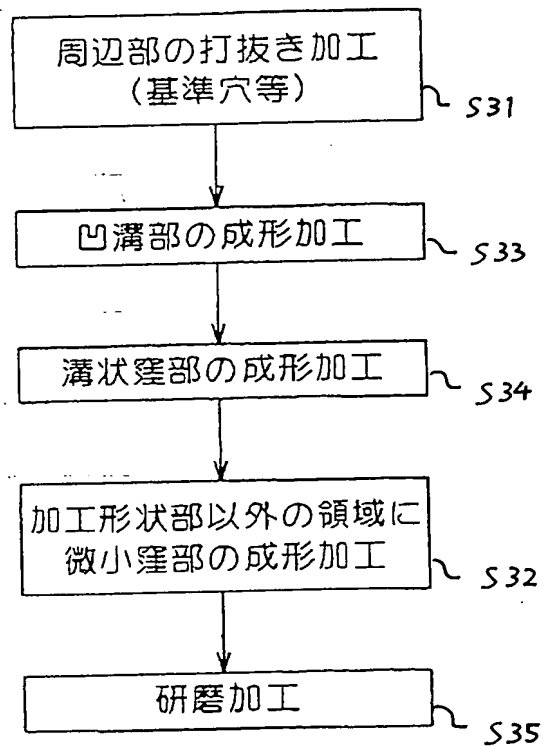
*Fig. 18*







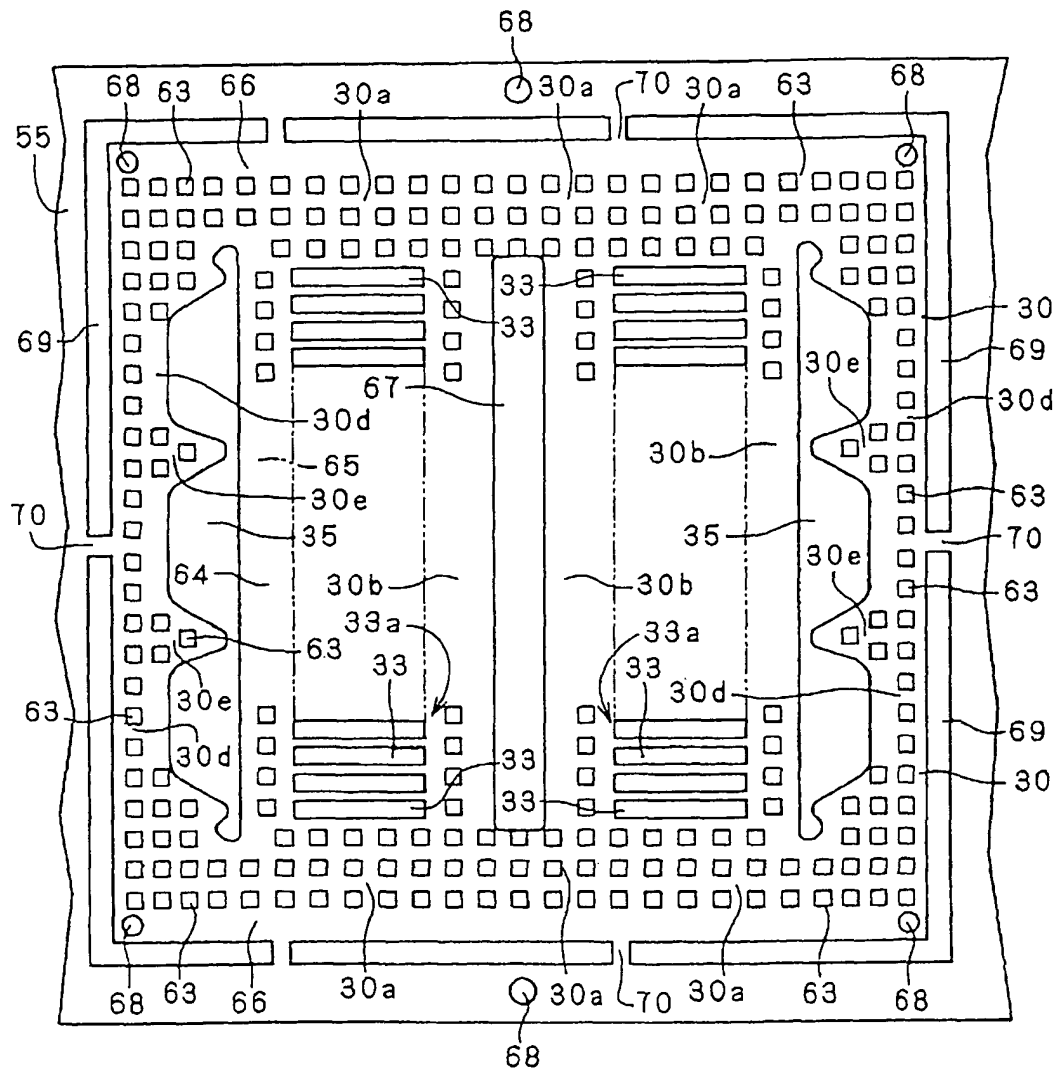
*Fig. 19A*



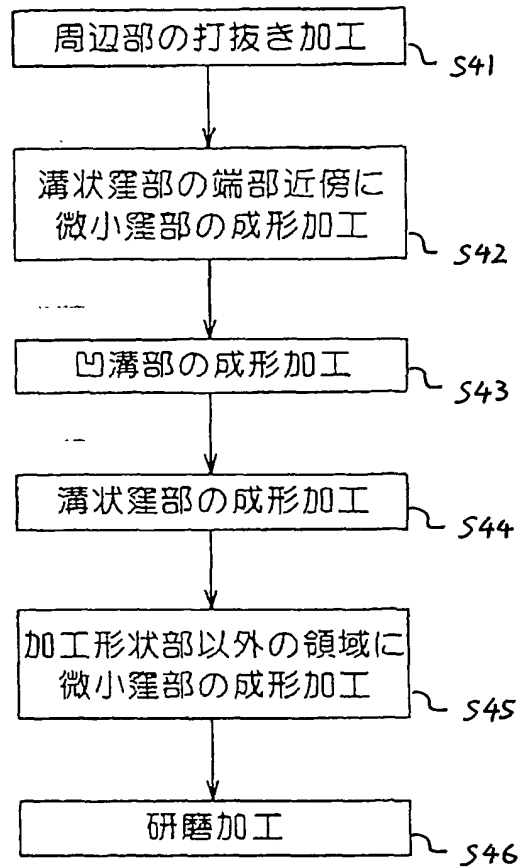
*Fig. 19B*

- S31: punch peripheral holes and slits
- S32: mold minute dent portions
- S33: mold intermediate recess portion
- S34: mold elongated recess portions
- S35: polishing

*Fig. 20*



*Fig. 21*



- S41: punch peripheral holes and slits  
S42: mold minute dent portions in region to be worked shape portion  
S43: mold intermediate recess portion  
S44: mold elongated recess portions  
S45: mold minute dent portion in region other than worked shape portion  
S46: polishing



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